

HMI Commercial Glazing Systems (“CGS”) warrants products manufactured by (“CGS”) shall be free from defects in workmanship and materials for a period of two years from the date of shipment, provided products have been installed and maintained in strict accordance with all applicable safety codes, building standards and (“CGS”) installation instructions. This warranty is limited to defects appearing within two years from the date of shipment providing that (“CGS”) receives a written notification defining such defects within that two year period. This warranty is also limited to the repair or replacement of defective material and/or the repayment by (“CGS”) of the original purchase price paid for the defective material. HMI Commercial Glazing Systems reserves the exclusive rights to select any one of the above-mentioned remedies. (“CGS”) makes no other warranties or representations, either expressed or implied, concerning product fitness for a particular purpose. In no event will (“CGS”) be liable for direct, indirect, special or consequential damages including but not limited to loss of profits or use.

WARRANTY OF OUTSIDE SUPPLIERS

Warranties for items manufactured by others and supplied by (“CGS”) are limited to the original outside manufacturer’s warranty only. (“CGS”) will not assume charges for freight or labor for items manufactured by others and supplied by (“CGS”). HMI reserves the right to modify this warranty at any time, and the consumer understands that such modification will not alter the warranty conditions applicable at the time of the sale of the product.

ANODIZED FINISH WARRANTY

HMI Commercial Glazing Systems warrants for a period of five (5) years from date of shipment that all exposed anodized aluminum furnished by HMI Commercial Glazing Systems and specified to be processed to Aluminum Association Standards AAM12C22A44 or AAM12C22A31 shall conform to the following provided it is installed in and exposed to normal atmospheric conditions.

The said aluminum will not develop excessive fading or excessive non-uniformity of color, and will not crack, peel, pit or corrode, all within the limits defined as follows:

“Excessive fading” means that all change in color during the period of this warranty shall not exceed 10% or a value of 4, whichever is greater, above or below the original limits of acceptable color range for the color specified. Color is expressed in units of color measures (DELTA E) derived by photo-electric tristimulus colorimetry as described by circular B-429 of the National Bureau of Standards.

“Excessive non-uniformity” means non-uniform fading during the period of this warranty to the extent that adjacent panels have a color difference greater than the original limits of acceptable color expressed in the same system of color measurement described above.

“Will not pit or corrode” means there shall be no pitting or other type of corrosion discernible by the naked eye from a distance of 10 feet resulting from the natural elements in the atmosphere at the project site.

This warranty will not extend to or cover:

- (a) damage to the anodized finish occasioned by moisture or other contaminants detrimental to the finish because of improper storage of the anodized metal prior to installation;
- (b) water damage due to condensation caused by improper repackaging of the anodized metal prior to installation; or
- (c) damage to the anodized metal caused by handling, shipping, processing and/or installation.

This Warranty applies only if such anodized material is installed in strict accordance with HMI Commercial Glazing Systems recommended practices and maintained in accordance with American Architectural Manufacturers Association (AAMA) Publication Number 609.1 "Voluntary Guide Specification for Cleaning and Maintenance of Architectural Anodized Aluminum". AAMA Publication No. 609.1 will be furnished upon request.

This Warranty does not cover, and HMI Commercial Glazing Systems hereby expressly disclaims, all liability for and with respect to any material which has been subject to abuse, alteration, modification, neglect, misuse, abnormal use, accident, fire, war, flood, earthquake, or acts of God.

The sole and exclusive remedy with respect to this Warranty shall be repair or replacement of the defective material or repayment by HMI Commercial Glazing Systems of the purchase price paid therefore. HMI Commercial Glazing Systems reserves the right to select the remedy.

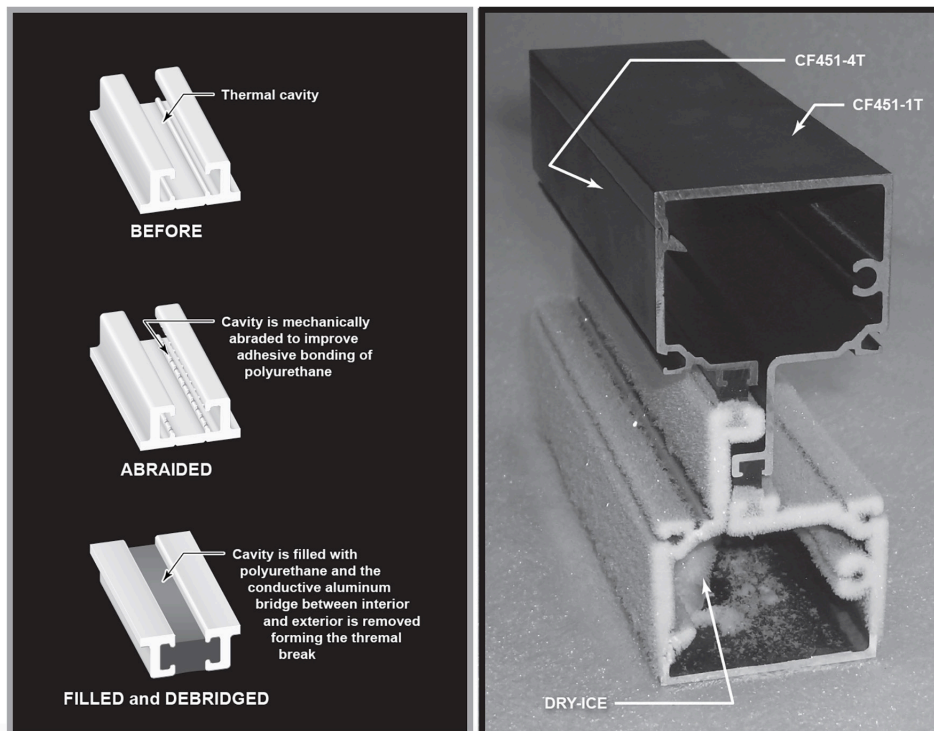
IN NO EVENT SHALL HMI COMMERCIAL PRODUCTS BE LIABLE FOR SPECIAL, DIRECT, INDIRECT OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING, BUT NOT LIMITED TO, LOSS OF USE, LOSS OF PROFITS OR GOOD WILL, OR ANY OTHER LOSS OR INJURY.

INNOVATORS IN GLASS

THERMAL BREAK TECHNOLOGY
with fill and de-bridged Aluminum Framing Systems

HMI Commercial Glazing Systems uses the latest thermal break technology and equipment for producing polyurethane thermally broken aluminum framing systems. All thermally broken framing products are manufactured in-house by HMI Commercial Glazing Systems' technicians. All HMI Commercial Glazing Systems thermally broken framing systems are process in house in accordance with AAMA-TIR-A8-90 and recommend quality control standards and come with a ten (10) year warranty.

For decades the industry has utilized fill and de-bridged (F & D) polyurethane systems to prevent through frame energy loss for commercial projects. Polyurethane technology is tried and tested and provides exceptional results and is highly suitable for storefront and window wall design used in commercial applications.



POWDER COAT FINISH WARRANTY (Applied Coatings)

HMI Commercial Glazing Systems (“CGS”) warrants for a period of five (5) years from date of shipment that all exposed powder coated aluminum furnished by CGS and specified to be processed to Aluminum Association Standards (AAMA) 2605 shall conform to the following provided it is installed in and exposed to normal atmospheric conditions.

The said aluminum will not develop excessive fading, excessive chalking or excess non-uniformity of color, and will not crack, peel, flak or blister all within the limits defined as follows:

“Excessive fading” means that all change in color during the period of this warranty shall not exceed 5 Delta E units (Hunter Color Difference), for five years if calculated from measurements on any spectrophotometer or colorimeter designed to adequately measure color by reflectance readings in accordance with ASTM method of test D-2244-85, Section 6.3. Numerical units are defined as the numerical value equal to the square root of the sum of the squares Delta L, Delta a and Delta b measured on the exposed powder coated surfaces which have been cleaned per AAMA 260.2-92, Section 7.9.1.2.1 guidelines and corresponding values measured on the original retained panel.

“Excessive chalking” means will not chalk in excess of a numerical rating of 8 for 5 years when measured in accordance with the standard procedures specified in ASTM D-4214, Method D659.

“Excessive non-uniformity” means non-uniform fading during the period of this warranty to the extent that adjacent color measurement described above. It is understood that fading or color changes may not be uniform if the surfaces are not equally exposed to the sun and elements.

“Will not crack, peel, flake or blister” means the powder coating shall maintain its film integrity and show no cracking, peeling or blistering discernible to the naked eye resulting from the natural elements in the atmosphere at the project. This does not include minute fracturing which may occur in proper fabrication of the building parts.

This warranty will not extend to or cover:

- (a) damage to the coating occasioned by moisture or other contaminants detrimental to the finish because of improper storage of the coated metal prior to installation;
- (b) water damage due to condensation caused by improper repackaging of the coated metal prior to installation; or
- (c) damage to the coated metal caused by handling, shipping, processing and/or installation.



GENERAL WARRANTY

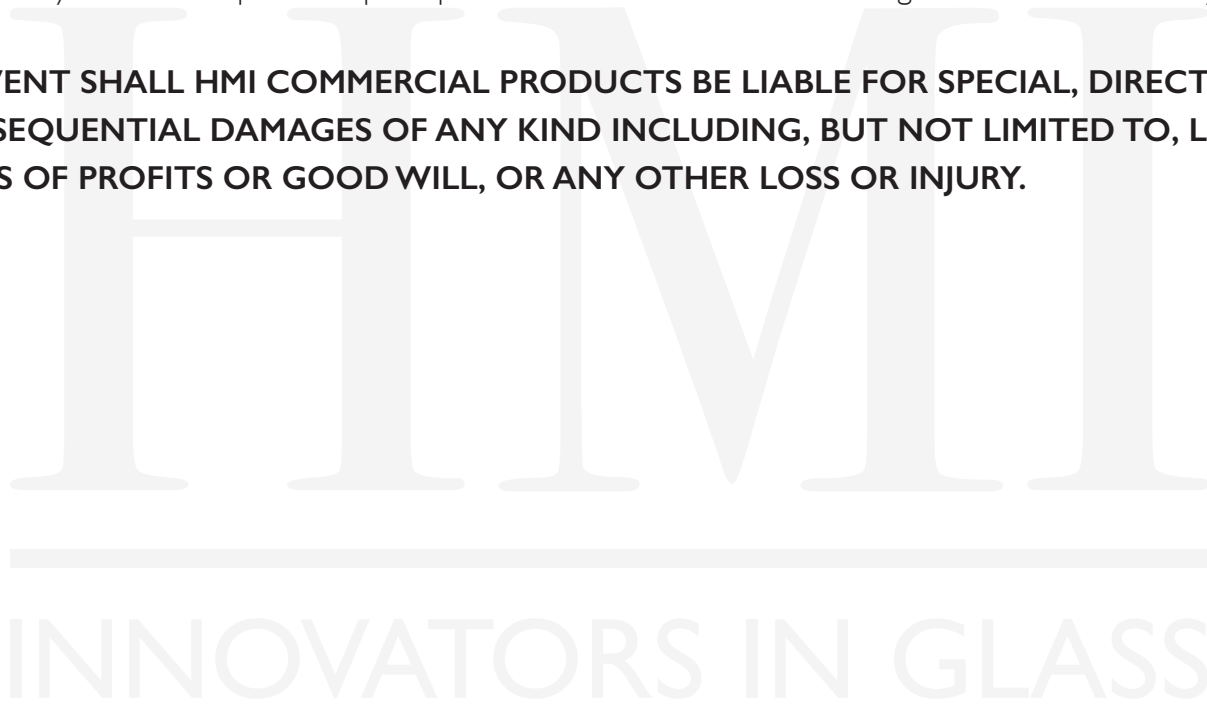
LIMITED WARRANTY AND REMEDY

This Warranty applies only if such powdered coated material is installed in strict accordance with CGS recommended practices and maintained in accordance with American Architectural Manufacturers Association (AAMA) Publication Number 609.1 "Voluntary Guide Specification for Cleaning and Maintenance of Architectural Aluminum". AAMA Publication No. 609.1 will be furnished upon request.

This Warranty does not cover, and CGS hereby expressly disclaims, all liability for and with respect to any material which has been subject to abuse, alteration, modification, neglect, misuse, abnormal use, accident, fire, war, flood, earthquake, or acts of God.

The sole and exclusive remedy with respect to this Warranty shall be repair or replacement of the defective material or repayment by CGS of the purchase price paid therefore. CCP reserves the right to select the remedy.

IN NO EVENT SHALL HMI COMMERCIAL PRODUCTS BE LIABLE FOR SPECIAL, DIRECT, INDIRECT OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING, BUT NOT LIMITED TO, LOSS OF USE, LOSS OF PROFITS OR GOOD WILL, OR ANY OTHER LOSS OR INJURY.



LIFETIME WARRANTY
Lifetime Warranty for Entrance Door Construction

HMI Commercial Glazing Systems warrants the construction of its entrance door for the life of the door. Any door which fails due to corner construction will be replaced free of charge. This warranty is void if it is proven the door was subjected to improper installation or to mechanical damage indicative of obvious mistreatment, abuse or acts of God.

IN NO EVENT SHALL HMI COMMERCIAL GLAZING SYSTEMS BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES OF ANY KIND INCLUDING, BUT NOT LIMITED TO, LOSS OF USE, LOSS OF PROFITS OR GOOD WILL, OR ANY OTHER LOSS OR INJURY.

