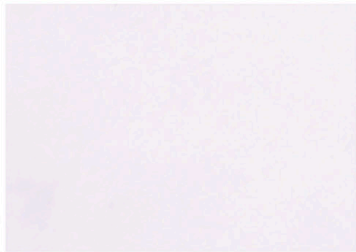
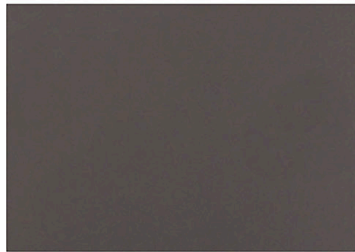


**NOTE: These color samples are as close as possible to actual colors offered within the limitations of printing techniques. FINAL color specification shall be as per approved color samples.**

WITH OUR COLOR MATCH CAPABILITIES, CUSTOM COLORS ARE LIMITLESS. CALL TODAY FOR INFORMATION ON HOW WE CAN MATCH YOUR PROJECT.



BONE WHITE DHS2-80001-C50



CHARCOAL DAS2-80002-C50



HARTFORD GREEN DGS3-20015



CARDINAL RED DRS460009



ALMOND DHS-280002



MEDIUM BRONZE DDS3-60006



FOREST GREEN DGS3-20021



VERMILLION RED DRS3-60016



SANDSTONE DHS2-80004



ARCHITECTURAL BRONZE DDS2-8002



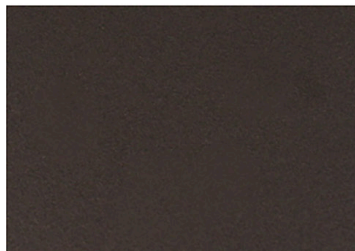
ROYAL BLUE DLS3-60010



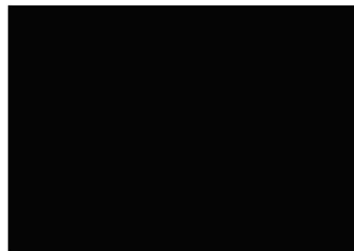
REDWOOD 038/30041



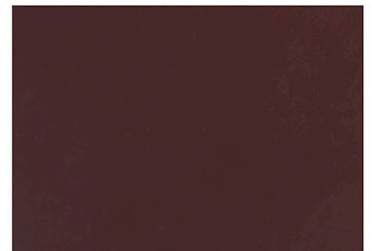
CLAY DHS2-8003



DARK ANODIZED BRONZE 038/60090



JET BLACK 038/80020



BOYSENBERRY 038/30033

EXTERIOR POWDER COATINGS  
American Architectural Manufacturers Association Standards  
AAMA2604 & AAMA2605

PROPERTIES	DETAIL	AAMA2604	AAMA2605
Metal Preparation and Pretreatment		Chrome (30 mg/ft <sup>2</sup> min) or Non-Chrome	Chrome (40 mg/ft <sup>2</sup> min) or Non-Chrome
<b>Appearance</b>			
Film Thickness	ASTM D 1400	1.2 mil minimum	1.2 mil minimum
Specular Glass (60°)	ASTM D 523	± 5 units	± 5 units
<b>Functional</b>			
Pencil Hardness	ASTM D 3363	F minimum	F minimum
Direct Impact (3 mm)	ASTM D 2794	No loss	No loss
Falling Sand	ASTM D 968	20 L/mil	40 L/mil
<b>Adhesion</b>			
Dry Adhesion	ASTM D 3359	No loss	No loss
Water Immersion (24 hr)	ASTM D 3359	No loss or blistering	No loss or blistering
Boiling Water (20 minutes at 210°F)	ASTM D 3359	No loss or blistering	No loss or blistering
<b>Chemical Resistance</b>			
Muriatic Acid 10% (15 min)	ASTM D 2360	No effect	No effect
Mortar Resistance (24 hr)	ASTM C 207	No effect	No effect
Nitric Acid Vapor 70%	ASTM D 2244	< /= 5 delta E	< /= 5 delta E
Detergent 35 (72 hr)	ASTM D 3359	No loss or blistering	No loss or blistering
Window Cleaner (24 hr)	ASTM D 3359	No film removal	No film removal
<b>Corrosion Resistance</b>			
Humidity Resistance	ASTM D 2247	3000 hrs	4000 hrs
		Few #8 Blisters	Few #8 Blisters
Salt Spray Resistance	ASTM B 117	3000 hrs	4000 hrs
	Scribe 7 min	1/16"	1/16"
	Blister 8 min	1/32"	1/32"
<b>Weathering</b>			
Florida Exposure	ASTM D 822	5 Year	10 Year
Color Retention	ASTM D 2244	ΔE< /=5	ΔE< /=5
Chalk Resistance	ASTM D 4214	#8 rating	#8 rating
Glass Retention	ASTM D 523	> /=30% retention	> /=50% retention
Erosion Resistance	ASTM B 244	< 10% film loss	< 10% film loss